

## Daily workflow at the automatic paste mixer

### Each morning:

\* points 3 – 6 don't apply for the mixers HA480/HA680

1. Start the PC
2. Check that the cleaning brushes are not soiled + top up the cleaning fluid
3. Launch PrismaPro
4. In the Maintenance menu select: "Alle Säubern/Purge all"
5. In the Maintenance menu select: "Düsenreinigung/Clean Nozzles"
6. Exit PrismaPro
7. Launch Paint Express and start work
8. If necessary, open further programs such as the colorimetric program AFX, PEX2MIMA or the manual dosage PEX DISPENSER

### Each evening:

1. Exit all open programs: Paint Express, AFX, PEX-2-MiMa, PEXDispenser
2. Launch PrismaPro
3. In the Maintenance menu: Check the fill levels
4. Stir any refill colour pastes in the biaxial mixer for 2 minutes
5. Dispense the paste into the paste container then update and save the fill quantity
6. Switch off the PC

**If the system is not in use for a longer period:** do not disconnect from the power supply! Conduct nozzle cleaning once a week! Observe the shelf life of the colour pastes.

Extract and refill 200 ml every 8 weeks from unused paint channels to keep the pump operational.

Perform a complete service at least once a year.

Please address any questions to your Hesse sales representatives or to:

Hesse GmbH & Co. KG  
Warendorfer Str. 21  
59075 Hamm

Thomas Stärke  
Mixing systems - Service technician  
Telephone: +49 2381 963 – 541  
Mobile: +49 173 2978938  
Email: t.staerke@hesse-lignal.de