
Daily maintenance for automatic paste mixing systems

Automatic paste mixing systems give you the advantage of being able to dispense reproducible colour tones quickly and precisely. For trouble-free production of colour lacquers and oils, we recommend the daily workflow described below (valid for all types of equipment from the manufacturer Fast & Fluid):

Each morning:

1. Check the cleaning brush for cleanliness and top up with Cleaning fluid CV 555.
2. Launch the Paint Express T3 software.
3. Use the "Dispensing system" menu to "Clean nozzles" (or use the F7 key).
4. Open any other programmes, such as the AFX and PEX2MIMA colorimetry programmes.

Each evening:

1. Use the "Pastes" menu to check the fill levels.
2. Stir any refill colour pastes in the biaxial mixer for 2 minutes.
3. Dispense the paste into the paste container then update and save the fill quantity.

👉 **Follow our guide on the use of HYDRO paste systems.**

👉 **Perform a complete service at least once a year.**

If the unit is not to be used for a longer period:

- Do not disconnect it from the power supply!
- Conduct nozzle cleaning once a week!
- Observe the shelf life of the colour pastes.
- Dispense 200 ml from unused colour channels every 8 weeks and refill at the top to keep the pump operational.

Note:

This information is purely advisory and is based on the best knowledge available after careful research in line with current state of the art technology. It is not legally binding. We also refer you to our Terms and Conditions. The material safety data sheet as per regulation (EC) No. 1907/2006 is available.