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## Effects: weathered oak

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### Products required:

- Antique pre-stain WAV 58-20500
- Antique stain WA 58-20504 light or
- Antique stain WA 58-20506 dark
- PU Natural wood effect DA 400-1

Please observe the precise addition of hardeners and thinners in the information below.

### Description/features:

Surface finish in weathered oak effect.

### Areas of use:

Interiors and furniture.

### Sample process:

#### Weathered oak, light:

- Substrate material: oak in solid wood or slip-matched veneer with a veneer thickness of at least 0.7 mm, preferably 1 mm
- preferably 1 mm, with Andalon brushes
- Spray on two coats of antique pre-stain WAV58-20506 until nicely damp, without wiping
- Dry for at least 3 hours at room temperature 20 °C
- Sand with sanding sponge grain 150 to produce an effect
- Spray on one coat of antique stain WA 58-20504 until nicely damp, with wiping
- Dry for at least 3 hours at room temperature 20 °C
- Apply two top coats, with intermediate sanding grain 320, using PU Natural wood effect DA 400-1 mixing ratio 10 : 1 with Hardener DR 4070
- Dry for at least 16 hours at room temperature 20 °C

### Information on use and safety:

Please observe the latest technical information and safety data sheets for the individual products listed.

### Special instructions:

- Besides selection and texturing of the raw wood, the application quantity and the sanding of the stain also have a crucial influence on the effect produced.
- Polyurethane lacquers should not be used or dried at product or room temperatures below 18 °C.
- In order to avoid adhesion problems, please freshly sand polyurethane lacquered surfaces before applying the next coating and apply lacquer to the sanded surfaces as soon as possible.



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- Complete hardening of the coating is achieved after one week in correct storage conditions (at least 20 °C room temperature).
- Please make a test coat under real conditions!

### **Note:**

This information is for advice and is based on the best knowledge available and careful research in line with the current state of the art. This information cannot be held as legally binding. We also refer you to our terms and conditions of business.

The Material Safety Data Sheet according to the regulation (EC) No. 1907/2006 is available.