Effects: cherry wood, antique with signs of use

Products required:
- Precious wood stain, e.g. BE 63-21997
- Mega-PUR primer DG 417
- Wiping stain, e.g. TD 4220-8022
- UNA-PUR DE 559, glossy

Please observe the precise addition of hardeners and thinners in the information below.

Description/features:
Cherry wood, antique with signs of use and wormholes.

Areas of use:
Furniture for interior decoration, property interiors in cherry, particularly solid-wood furniture.

Sample process:

Cherry dining table, solid
- Solid cherry substrate material
- Introduce signs of use, wormholes, etc. using nails, chisels, etc.
- Wood-sanding grain 150 - 180
- Stain with one coat of precious wood stain BE 63-21997, without wiping
- Dry for at least 3 hours at room temperature 20 °C
- Apply two coats of Mega-PUR primer DG 417 UNA PUR primer, sanding between coats
  mixing ratio 5 : 1 with DR 470 hardener
  + at least 10 % DV 490 thinner
- Dry for at least 16 hours at room temperature 20 °C
- Spray on one coat of wiping paste TD 4220-8022 and if necessary wipe down afterwards
- Dry for at least 2 hours at room temperature 20 °C
- Effect sanding grain 220 (optionally also coarser) along the texture
- Apply one top coat of UNA-PUR DE 559 glossy
  mixing ratio 10 : 1 with hardener DR 470
  Dry for at least 16 hours at room temperature 20 °C
Information on use and safety:
Please observe the latest technical information and safety data sheets for the individual products listed.

Special instructions:
• Besides the raw-wood sanding and the selection of stains and wiping pastes, the application quantities, the removal of the paste and the sanding of the lacquer also have a crucial influence on the effect produced.
• Polyurethane lacquers should not be used or dried at product or room temperatures below 18 °C.
• In order to avoid adhesion problems, polyurethane lacquered surfaces should be freshly sanded before applying the top coating.
• Please make a test coat under real conditions!

Note:
This information is for advice and is based on the best knowledge available and careful research in line with the current state of the art. This information cannot be held as legally binding. We also refer you to our terms and conditions of business. The Material Safety Data Sheet according to the regulation (EC) No. 1907/2006 is available.