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## Effects: conifer relief finish

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### Products required:

- FANTASTIC-FILL DP 4755-9343
- Relief stain WR 1xxx
- PU Natural wood effect DA 400-1

Please observe the precise addition of hardeners and thinners in the information below.

### Description/features:

A modern, two-tone effect on fine-grained and heavily-textured conifer.

### Areas of use:

Unusual, creative accents for interiors, etc.

### Sample process: conifer relief finish, anthracite

- Substrate material: fine-grained pine/fir, solid wood  
Texture the veneer to a depth of at least 0.7 mm,  
preferably 1 mm, with Andalon brushes
- Prime with one or two thick coats of FANTASTIC-FILL DP 4755-9343  
mixing ratio 10 : 1 with PU Hardener DR 4711  
1 : 1 thinned with PU Thinner DV 490
- Dry for at least 16 hours
- Sand with grain 150 to produce an effect until the hard growth rings are exposed untreated
- Spray on one coat of relief stain WR 1005 anthracite and wipe until initially dry and, if necessary, mist again lightly with the relief stain
- Dry for at least 3 hours at room temperature 20 °C
- Apply two top coats, with intermediate sanding grain 320,  
using PU Natural wood effect DA 400-1  
mixing ratio 10 : 1 with PU Hardener DR 470
- Dry for at least 16 hours at room temperature 20 °C

### Information on use and safety:

Please observe the latest technical information and safety data sheets for the individual products listed.

### Special instructions:

- Besides selection and texturing of the raw wood, the application quantity and the sanding of the primer also have a crucial influence on the effect produced.

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- Relief stain standard colours:
  - WR 1001 terracotta, dark
  - WR 1002 Frisian blue
  - WR 1003 Frisian green
  - WR 1004 terracotta, light
  - WR 1005 anthracite
  - WR 1006 grey beige
- Polyurethane lacquers should not be used or dried at product or room temperatures below 18 °C.
- In order to avoid adhesion problems, polyurethane lacquered surfaces should be freshly sanded before applying the top coating.
- Please make a test coat under real conditions!

### **Note:**

This information is for advice and is based on the best knowledge available and careful research in line with the current state of the art. This information cannot be held as legally binding. We also refer you to our terms and conditions of business.

The Material Safety Data Sheet according to the regulation (EC) No. 1907/2006 is available.