



Effects: Skintex effect

Products required:

- FANTASTIC-FILL DP 4755-9343
- UNA-CN-COLOR EB 137-(colour tone)
- CN crackle finish NB 2605-(colour tone)
- PUR SOFT-GRIP DU 44130 or
- UNA-PUR DE 552

Please observe the precise addition of hardeners and thinners in the information below.

Description/features:

Crackle finish, mainly in leather colours, with a top coat of polyurethane finishing lacquer with a soft feel

Areas of use:

Unusual, creative accents in interiors or for contract furniture

Sample processes:

Skintex, soft pastel

- Sand down priming foil, laminated chipboard or MDF surfaces well
- Prime with one or two coats of 150 - 200 g/m² of FANTASTIC-FILL DP 4755-9343, mixing ratio (by volume) 10 : 1 with PU Hardener DR 4071 thinned with 10 % PU Thinner DV 4900
- Dry for at least 16 hours at 20 °C
- Sand with P280 - 320
- Prime with one coat of 120 - 150 g/m² of UNA-CN-COLOR EB 137-82868
- Dry for 30 - 60 minutes
- Smooth with P320 - 400
- Prime with one coat of 120 - 150 g/m² of UNA-CN-COLOR EB 137-82868
- Dry for 30 - 60 minutes
- Apply a top coat of 80 - 100 g/m² of CN Cracking lacquer NB 2605-82694 + 10 – 20 % Thinner NV 3917, cup gun nozzle 2 mm
- Dry for at least 16 hours at room temperature 20 °C
- Apply a top coat of 120 - 200 g/m² of PUR SOFT-GRIP DU 44130 mixing ratio 5 : 1 with PU Hardener DR 4078
- Dry for at least 16 hours at room temperature 20 °C



Effects: Skintex effect

Skintex brown, smooth

- Sand down priming foil, laminated chipboard or MDF surfaces well
- Prime with one or two coats of 150 - 200 g/m² of FANTASTIC-FILL DP 4755-9343, mixing ratio (by volume) 10 : 1 with PU Hardener DR 4071 thinned with 10 % PU Thinner DV 4900
- Dry for at least 16 hours at 20 °C
- Sand with P280 - 320
- Prime with one coat of 120 - 150 g/m² of UNA-CN-COLOR EB 137-8017
- Dry for 30 - 60 minutes
- Smooth with P320 - 400
- Prime with one coat of 120 - 150 g/m² of UNA-CN-COLOR EB 137-8017
- Dry for 30 - 60 minutes
- Apply a top coat of 80 - 100 g/m² of CN Cracking lacquer NB 2605-82959 + 10 – 20 % Thinner NV 3917, cup gun nozzle 2mm
- Dry for at least 2 - 3 hours at room temperature 20 °C
- Apply a top coat of 100 - 120 g/m² of UNA PUR DE 552 mixing ratio 10 : 1 with PU Hardener DR 4070
- Dry for at least 16 hours at room temperature 20 °C

Please apply a test coat under real conditions.

Instructions for cleaning and maintenance of SOFT-GRIP surfaces:

- Please use moist, soft cloths made of microfibre, for example. The degreasing effect can be enhanced by addition of commercially available, mild household cleaner.
- Clean only damp, not soaking wet.
- Please immediately remove liquids that stain, such as red wine, coffee, tea, mustard, etc., with water, in order to prevent permanent discolouration.

Note:

This information is for advice and is based on the best knowledge available and careful research in line with current state of the art practice. This information cannot be held as legally binding. We also refer you to our terms and conditions of business.

The Material Safety Data Sheet according to the regulation (EC) No. 1907/2006 is available.