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## Effects: plastering effect

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### Products required:

FANTASTIC-FILL DP 4755-9343

UNA-COLOR DB 555-(base colour tone)

UNA-COLOR DB 555-(accent colour)

UNA-PUR DE 55x(gloss level)

Caution: Please observe the precise addition of hardeners and thinners in the information below.

### Description/features:

This two-tone surface effect makes it possible to recreate the feel of old plastering techniques. Modern styles, such as a jeans effect, are also possible.

### Areas of use:

Unusual, creative accents for hard-wearing surfaces in interiors and shop fittings, for hotel furnishings, etc.

### Sample process:

#### Step 1:

- Sand down priming foil, laminated chipboard or MDF surfaces well
- Prime with one or two coats of 150 - 200 g/m<sup>2</sup> FANTASTIC-FILL DP 4755-9343 mixing ratio 10 : 1 with PU Hardener DR 471 thinned with 10 % PU Thinner DV 490
- Dry for at least 16 hours at 20 °C
- Intermediate sanding/sanding grain 280 - 320
- Apply one or two coats of 150 - 200 g/m<sup>2</sup> or UNA-COLOR DB 555-(colour tone) mixing ratio 10 : 1 with PU Hardener DR 470 if necessary, thin or retard the coloured lacquer depending on the size of the surface
- leave to harden for a few minutes, then use a Japanese spatula or other suitable trowel shapes to create a plastering effect
- Dry for at least 16 hours

#### Step 2:

- Apply one thin coat of maximum 50 - 60 g/m<sup>2</sup> of UNA-COLOR DB 555-(colour tone) in an accent colour mixing ratio 10 : 1 with PU Hardener DR 470 + 20 - 30 % DV 490 PU Thinner
- Dry for 3 - 5 hours
- Sand surface to create desired effect with grain 150 - 280

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### Step 3:

- Apply one finishing coat of 100 - 150 g/m<sup>2</sup> UNA-PUR DE 55x(gloss level) mixing ratio 10 : 1 with PU Hardener DR 470
- Dry for at least 16 hours at 20 °C

### **Information on use and safety:**

Please observe the latest technical information and safety data sheets for the individual products listed.

### **Special instructions:**

- Polyurethane lacquers should not be used or dried at product or room temperatures below 18 °C.
- In order to avoid adhesion problems, polyurethane lacquered surfaces should be freshly sanded before applying the top coating.
- Please apply a test coat under real conditions!

### **Note:**

This information is for advice and is based on the best knowledge available and careful research in line with current state of the art practice. This information cannot be held as legally binding. We also refer you to our terms and conditions of business.

The Material Safety Data Sheet according to the regulation (EC) No. 1907/2006 is available.